Washing machine for cleaning circuit board after soldering - uses nozzle on each washing stage to discharge water when circuit board feed to stage is detected NoAbstract

AΒ - J05146766

- (Dwg. 1/5)

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- JP19910316205 19911129 PR

- (SHAF ) SHARP KK PA

MC - V04-R03C X24-A09 X25-H09

DC P43 V04 X24 X25 - B08B3/02 ;H05K3/26 IC ΑN - 1993-223692 [28]

PAJ

CLEANER

ΤI - PURPOSE: To reduce the amt. of water to be used in the cleaner by AB controlling the water supplying time of a cleaning nozzle when the arrival of a material to be cleaned at the conveyor corresponding to each treating tank is detected.

CONSTITUTION: A substrate 29 is conveyed by a net conveyor 1, when an operating switch is turned on, and a control relay X14 is energized. The substrate 29 is detected by a first photosensor 24 at the inlet to an ultrasonic cleaning tank 2, an inverter 30 is actuated, hence the first control relay X1 is energized, a contact X1A is closed, a ninth control relay X9 is energized, and an ultrasoninc vibrator 47 is operated. When the arrival of the substrate at a rough washing tank 3 is detected by a photosensor 25, an inverter 31 is actuated, a water feed solenoid valve. 12 is opened through the control relays X2 and X10, and water is sprinkled from a shower nozzle 9. The water is supplied for the time determined by the capacitor c1 and resistance R11. Washing tanks 4 and are also operated in the same way.

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ABV - 017533

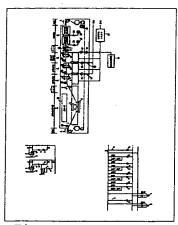
ΑP - JP19910316205 19911129

GR - C1114

- SHARP CORP PΑ

IN - SEGAWA HIROAKI

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